

# Material Selection

## Sides:

### *Finished*

- 1/2" or 5/8" - 9 Ply Birch
- 1/2" 9 Ply Maple
- 1/2" 5 Ply Maple \*
- 1/2" CM Birch
- 1/2" or 5/8" - Soft Maple
- 1/2" or 5/8" - Select White Maple
- 1/2" or 5/8" - Aspen
- 1/2" or 5/8" - Cherry
- 1/2" or 5/8" - Alder
- 1/2" or 5/8" - Beech
- 1/2" or 5/8" - Red Oak

*All solid material is finished after assembly*

### *Unfinished*

- 1/2" or 5/8" - 9 Ply Birch
- 1/2" 9 Ply Maple
- 1/2" or 5/8" - Soft Maple
- 1/2" or 5/8" - Select White Maple
- 1/2" or 5/8" - Aspen
- 1/2" or 5/8" - Cherry
- 1/2" or 5/8" - Alder
- 1/2" or 5/8" - Beech
- 1/2" or 5/8" - Red Oak

### *Melamine*

- 1/2" or 5/8" - White Melamine\*
- 1/2" - Maple Melamine\*
- 1/2" - Black Melamine\*
- 1/2" - White Melamine w/ MDF core

## Bottoms:

- 1/4" Maple (finished & unfinished)
- 1/2" Maple (finished & unfinished)
- 1/4" Birch (finished & unfinished)
- 1/2" Birch (finished & unfinished)
- 1/4" White Melamine
- 1/2" White Melamine
- 1/4" Maple Melamine
- 1/2" Maple Melamine

*For all other materials, please call for availability.*



*\* Only available in doweled construction*

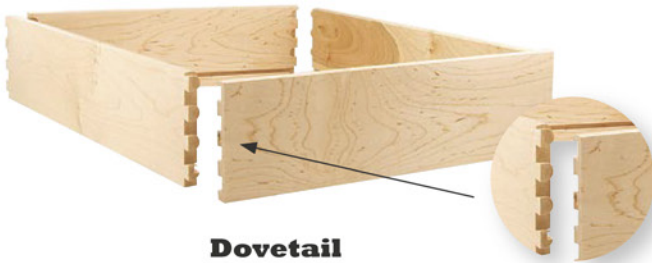
### Top Edge :

- Bullnose
- Square
- Square Flush

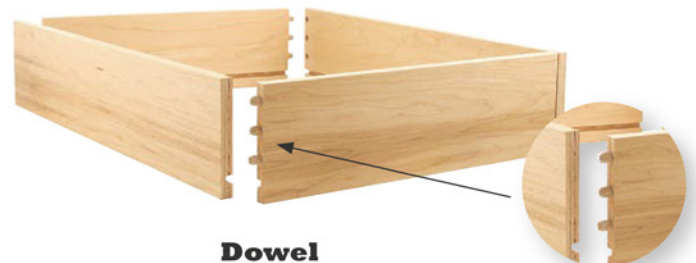
### Top Finish :

- Clear Foil
- PVC Tape
- Wood Tape

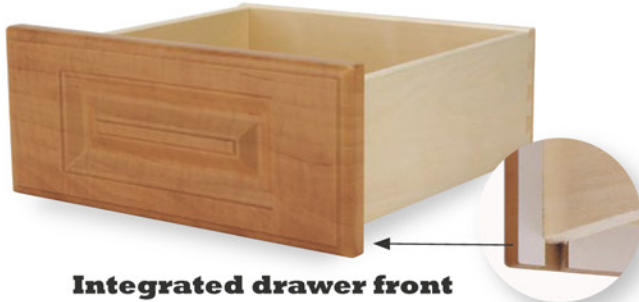
# Options



**Dovetail**



**Dowel**



**Integrated drawer front  
French Dovetail**  
(Foil drawer fronts optional)



**Finger Joint**



**Alternative Dovetail**



**Through Dovetail**



**Notch, Drill & Clips**  
(Avail. for: Blum, Accuride, Grass, Hettich, and Corona)



**Integrated Lipped Front**



**Angled Sides**  
(Scoops optional)



**Scallop Sides**  
(Scoops optional)

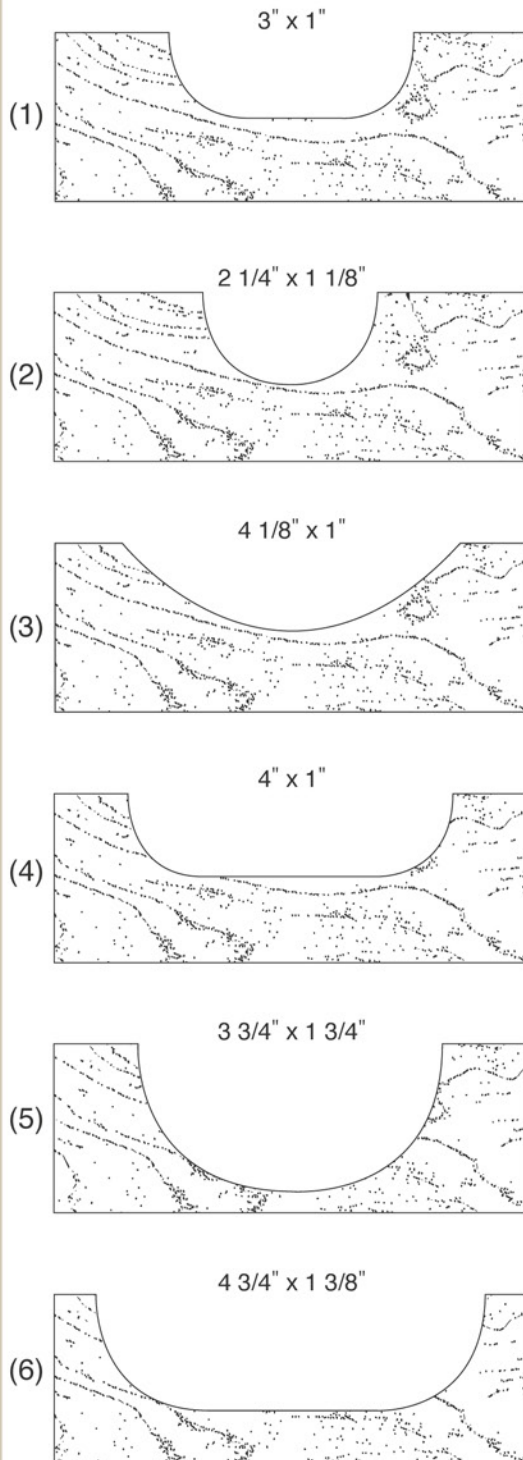


# Scoops

## (6) Scoops Available

### *Scoops Details:*

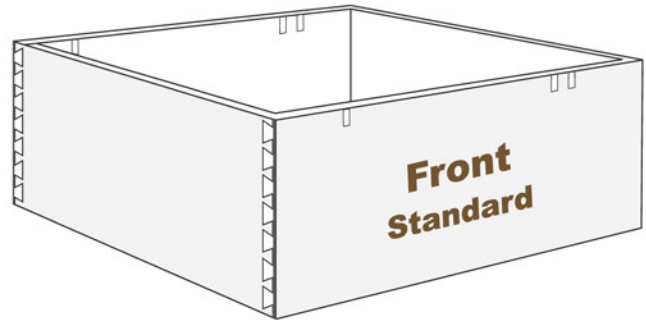
- Scoops are centered on front of drawer box



# File Boxes

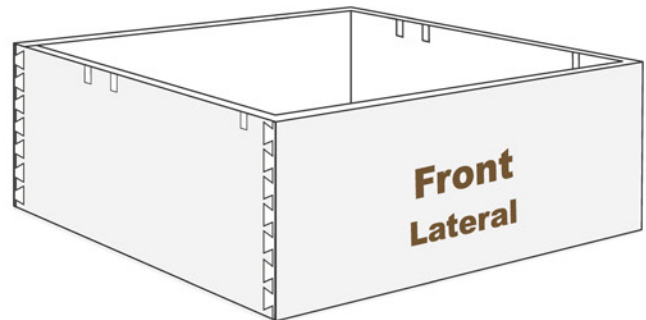
## Standard Files

- The slots for files are placed on the front and back of the drawer box making the bars run the depth of the drawer.
- Minimum inside height is 9 3/8"
- Minimum width inside is 13 1/4" (letter)
- Minimum width inside is 16 1/4" (legal)



## Lateral Files

- The slots for files are placed on the sides of the drawer box making the bars run the width of the drawer box.
- Minimum inside height is 9 3/8"
- Minimum depth inside is 13 1/4" (letter)
- Minimum depth inside is 16 1/4" (legal)



## Basic Information

- Available Dovetailed or Doweled
- Bars are optional and must be specified
- Slots for Bars are 1/8" wide and 1" high
- Both options include letter and legal file slots
- File slots are generally located 3/8" from sides/back or front of drawer

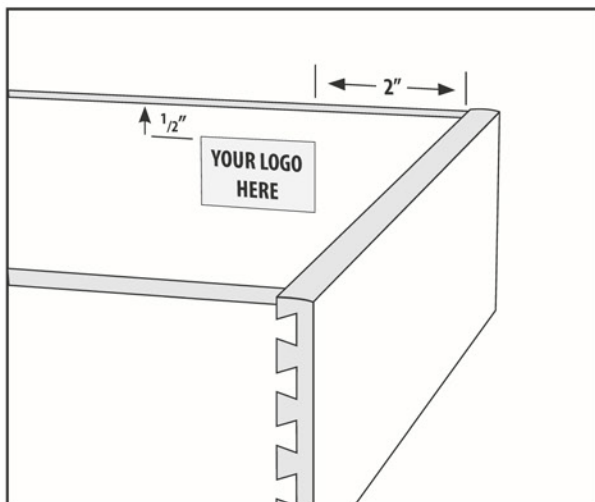


# Laser logos

## Laser Engraved Drawer Boxes

Give the lasting impression of a completely custom drawer box by leaving a signature of your craftsmanship with your company's logo.

Drawer boxes can be uniquely created with different material options.



## Submitting files:

- Email to: [generalmail@coronamillworks.com](mailto:generalmail@coronamillworks.com)  
attention: Logo Engraving
- Supported Formats:
  - JPG / TIF / EPS / AI
  - PDF (high quality)
  - Hard Copy Artwork



# Spice Pull-Out

- Available in Dovetail
- Can be ordered in any material
- Available in unfinished or prefinished
- Easy installation with sidemount or undermount slides
- Customized to fit your available space
- Maximum height is 21"
- Middle shelf is adjustable and removable
- Each shelf's bottom is recessed 1/2"
- Top & Bottom shelf is 3" high with a 1 1/2" high middle shelf



# Spice Drawer

- Available Dovetailed or Doweled
- Can be ordered in any material
- Inserts are a combination of 1/2" fronts with 1/4" bottoms in prefinished maple ply
- Inserts can purchased seperatly in 48" long strips or installed in your drawer box
- Quantity of inserts for your drawer box will depend on depth of drawer box
- Our suggested height is 3 1/2" but can be customized
- Perfect solution for organizing your spices or any of your personal accessories



# Silverware & Utensil Inserts

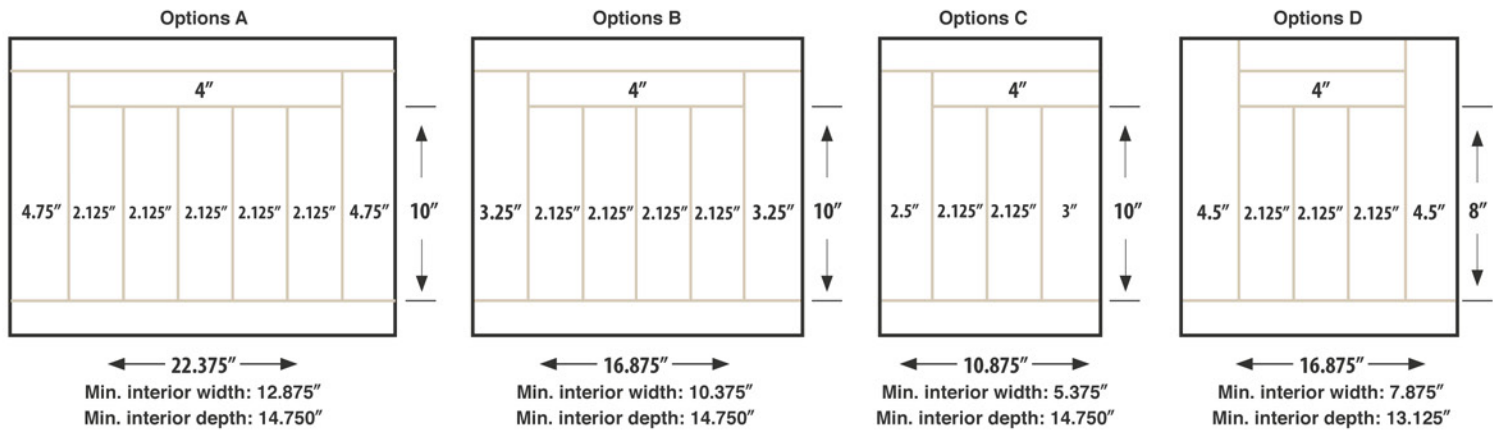


- Available dovetailed or doweled
- Four configurations from which to choose
- You may order inserts as removable or have them installed
- Inserts are 3/8" thick and 1 1/2" tall in prefinished maple

\*all demenisions given are the inside demenisions\*

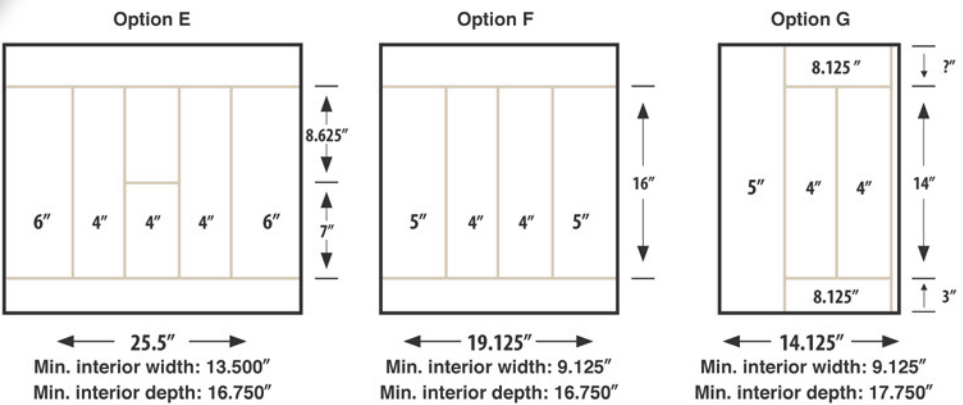


## Silverware Insert Options:



\*all demenisions given are the inside demenisions\*

## Utensil Insert Options:



# Corner Box



- Available in Dowled or Nailed Construction
- 5/8" and 3/4" thick can be nailed or doweled
- 1/2" thick is only available in the nailed construction



- Dividers are included as standard and are removable.  
(Please specify vertical or horizontal dividers)
- Depth will be measured from front of side to end of side.  
(Triangular extension is not included in depth measurement)
- Notch & Drill for undermount slides is available

# Under Sink Storage



- Available in Dovetail
- Wood species available in 9 Ply Birch or 9 Ply Maple
- Top and bottom shelf are 3" high
- Overall standard height is 12" but it can be customized
- Can be installed using sidemount or undermount drawer slides
- Width and depths can be ordered to your specifications
- Bottoms are recessed 1/2"
- Can be used for both kitchen and bath applications



# Wine Boxes



*Single Wine Box*



*Double Wine Box*

- Available Dovetailed or Doweled
- Available in any standard wood species
- Single wine boxes are 15(W) x 12(D) x 15(H)
- Double wine boxes are 15(W) x 12(D) x 30(H)

## Single Bottle Wine Box

- Perfect for an end of the project gift to show your customer your appreciation
- Customize it with your company logo and leave a lasting impression
- Laser logo must be approved prior to order
- Finger Joint Wine Box has a swing open front
- Dovetail Wine Box has a slide up door
- Available in any standard wood species

\* wine not included



*\* Finger Joint Wine box*



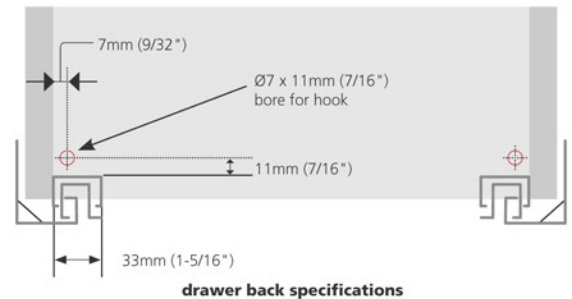
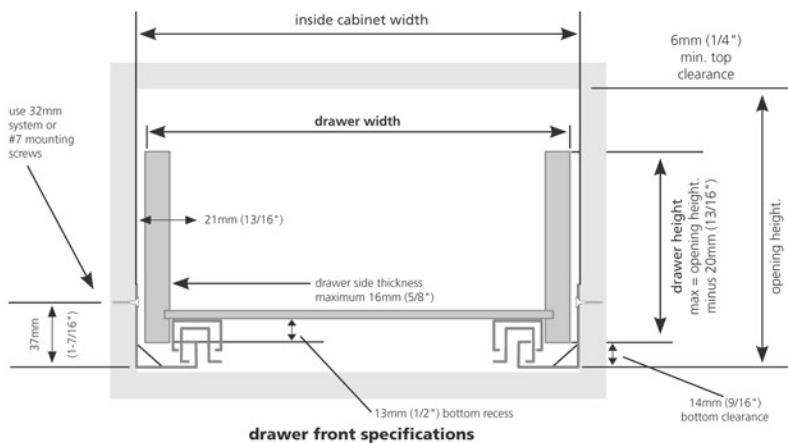
*Dovetail Wine Box*

# Corona Drawer Slides



- Notch & Drill for Corona Slides
- Drawer Slides available in 15", 18", and 21"
- Concealed Undermount
- Full Extension
- Max static capacity: 100lbs
- Max dynamic capacity: 75lbs
- Soft close

## Undermount Concealed Drawer Slides Specifications

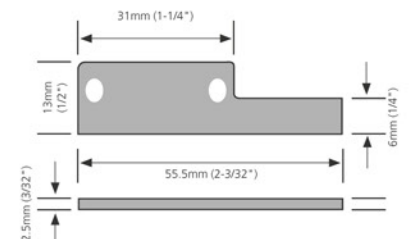


### For Solid Material Only

| Outside Drawer Width = Drawer Opening - Subtraction Factor |             |               |              |             |               |
|------------------------------------------------------------|-------------|---------------|--------------|-------------|---------------|
| Drawer Side Thickness                                      | 16mm (5/8") | 15mm (19/32") | 14mm (9/16") | 13mm (1/2") | 12mm (15/32") |
| Subtraction Factor                                         | 10mm (3/8") | 12mm (15/32") | 14mm (9/16") | 16mm (5/8") | 18mm (23/32") |

To calculate **Outside Drawer Width**, first determine **Drawer Opening** size and **Drawer Side Thickness**. Use **Thickness** to lookup **Subtraction Factor** on chart above. Then simply subtract **Subtraction Factor** from **Drawer Opening** size.

For example if you have an 18" **Drawer Opening** with a **Side Thickness** of 5/8", the **Subtraction Factor** is 3/8". So in this case to calculate the outside drawer width the formula is: **18" - 3/8" = 17-5/8"**.



**spacer:** When using 1/2" drawer stock and a Topslide clip, a 1/8" spacer must be applied to the front (between clip and drawer).

{ \*Deduction for 1/2" 9 ply material:  
3/4" from width  
1" from height }